



Annealing Monitoring Report

Format No: F/QA/AN/01
 Rev No: 01
 Rev Date: 22.11.24
 Issue date: 22.11.2024

Sr No	Date	Part Name	Part No.	Required Temp.	Required Time	In Time	Out Time	Opr Sign	Remark
1	22/11/24	Bottom Case Ring	F2PA00202B	65°C	15 min	7:00, 7:16	7:15, 7:32	शामिका	Qty - 650
2	22/11/24	11-11	11-11	11-11	15 min	7:32, 7:47	7:47, 8:05	शामिका	
3	23/11/24	Bottom Case Ring	-11-	65°C	15 min	7:00, 7:17, 7:40	7:15, 7:32, 7:55	Yashwant	Qty - 750
4	23/11/24	-11-	-11-	65°C	15 min	7:00, 7:18, 7:41	7:15, 7:33, 7:56	Yashwant	
5	24/11/24	Bottom Case Ring	F2PA00202B	65°C	15 min	7:10, 7:28, 7:50	7:25, 7:43, 8:05	शामिका	Qty - 300
6	24/11/24	Bottom Case Ring	F2PA00202B	65°C	15 min	7:17, 7:25, 7:45	7:22, 7:40, 7:60	शामिका	
7	25/11/24	Bottom Case Ring	F2PA00202B	65°C	15 min	7:08, 7:26, 7:49	7:23, 7:41, 7:6	Yashwant	Qty - 850
8	25/11/24	Bottom Case Ring	F2PA00202B	65°C	15 min	7:00, 7:18, 7:40	7:15, 7:33, 7:55	Yashwant	
9	26/11/24	Bottom Case Ring	F2PA00202B	65°C	15 min	7:05, 7:25, 7:45	7:20, 7:40, 7:60	शामिका	Qty - 800
10	26/11/24	Bottom Case Ring	F2PA00202B	65°C	15 min	7:10, 7:30, 7:50	7:28, 7:45, 7:60	शामिका	
11	27/11/24	Bottom case R.	F2PA00202B	65°C	15 min	8:00, 8:16, 8:32, 8:48	8:15, 8:31, 8:47, 9:03	शामिका	Qty - 500
12	27/11/24	Bottom case R	F2PA00202B	65°C	15 min	10:15, 10:32, 10:50, 11:10	10:30, 10:47, 11:05, 11:25	Yashwant	
13	28/11/24	Bottom case R	F2PA00202B	65°C	15 min	9:10, 9:30, 9:45	9:25, 9:45	Yashwant	Qty - 650
14	28/11/24	-11-	F2PA00202B	65°C	15 min	9:50, 10:10, 10:35, 10:50	10:05, 10:25, 10:50, 11:15	शामिका	
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Prep By:

Approved by: