

Venue:



TRAINING TOPIC / SUBJECT	DURATION	FACULTY	DEPARTMENT
Bottom case Ring 202 part broken issue @ Assy	20 Mins	QA	QA
SN.	NAME OF PERSONNEL ATTENDED	SIGNATURE	EFFECTIVENESS REVIEW BY HOD(CONCERNED)/HR
1)	Pratap Shegankar	<i>[Signature]</i>	QA - Inprocess
2)	Xogesh Roubray		QA - Inprocess
3)	Priyanka Shelke	<i>[Signature]</i>	firewall Insp.
4)	Anita Jawale	<i>[Signature]</i>	firewall Insp
5)	Priyanka Kalwale	<i>[Signature]</i>	firewall Insp
6)	Alka Masre	<i>[Signature]</i>	firewall Insp.
7)	vaishali thorat	<i>[Signature]</i>	firewall Insp
8)	Satoshilla sawant	<i>[Signature]</i>	firewall Insp
9)	Surekh g. Jadhav	<i>[Signature]</i>	firewall Insp

Detail of training Provided:-

Customer Compliant - Bottom case Ring 202 part broken issue erratically at K228 Assy line.

Root cause Analysis - Part is getting Annealing in tank at 70°C for 15mins. Due to small tank - parts volume not covered or dipped inside water medium. Insufficient Annealing results into part breakage erratically. QTY - 42 nos Ring

SIGN. OF CONCERNED HOD

[Signature]

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- 100% Inspection started after part Annealing.
- Inspection on part softness at weld joints.