JAIRAJ ANCILLARIES PVT LTD.	ON JOB TRAINING RECORD	DATE : 22/11/24 TIME : 2 PM - 2:20 PM

Venue:

TRAINING TOPIC / SUBJECT	DURATION	FACULTY	DEPARTMENT
Bottom case Ring 202 part broken issue @ Assy.	20 Mins	QA	QA

SN.	NAME OF PERSONNEL ATTENDED	SIGNATURE	EFFECTIVENESS REVIEW BY HOD(CONCERNED)/HR
1)	Pratap Shegaonkar	Pratap	QA - Inprocess
2)	Yogesh Rautray		QA - Inprocess
3)	Priyanka Shelke	Priyanka	firewall Insp.
4)	Anita Jawale	अनिता	firewall Insp
5)	Priyanka Kalwale	प्रियंका	firewall Insp
6)	Alka Masre	अलका	firewall Insp.
7)	vaishali thorat	वैशाली	firewall Insp
8)	Sapnashilla sawant	सपनाशीला	firewall Insp
9)	Suretha Jadhav	सुरेखा	firewall Insp

Detail of training Provided:-

Customer Compliant - Bottom case Ring 202 part broken issue erratically at K228 Assy line.

Root cause Analysis - Part is getting Annealing in tank at 70°C for 15 Mins. Due to small tank - parts volume not covered or dipped inside water Medium. Insufficient Annealing results into part breakages erratically.

Qty - 42 nos Rej

SIGN. OF CONCERND HOD

F/MR/21/00/01.01.20) ISSUE : 00 DATE : 01.01.2020

- 100% Inspection started after part Annealing.
- Inspection on part softness at weld joints.