

SHAKAMBHARI ENTERPRISES (SHARP ENGG - II)

Master list of Kaizen/ Poka-Yoke

L/MNT/02

Revision: 02

Date : 22/06/24

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Sr. No	Description	Sr No.	Revision	Detail
1.	Pokayoke for Fork Bolt J1A	1	0	Without milling part will not qualify for the tapping operation
2.	Pokayoke for D-Nut (ABWB)	2	0	Without milling part will not qualify for the tapping operation
3.	Pokayoke for D-Nut (XF1C1 ID1, Yamaha)	3	0	Without milling part will not qualify for the tapping operation
4.	Pokayoke for Tap Compression	4	0	Dim 9.0 mm oversize part will not qualify for the drilling operation
5.	Pokayoke for Fork Bolt REML	5	0	Without milling part will not qualify for the tapping operation
6.	Pokayoke for Tap rebound I102	6	0	Dim 9.0 mm oversize part will not qualify for the drilling operation
7.	Poka Yoke for CNC-13	7	0	Tool life completion alarm will not off without key

Revision Record

Revision No	Date	Page No	Revision Description
0	23-03-17	1	Sr. No. 4 Added
1	17-04-24	1	Sr. No. 5 and 6 Added
2	22-06-24	1	Sr. No. 7 Added

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