

MADHURA DIE CAST PVT.LTD
BROACH LIFE MONITORING SHEET

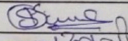
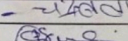
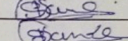
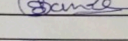
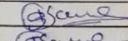
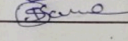
Part Name:- Hub Clutch 3W4S & RE4S

Broach No:- 1600

Defined Broach Life:- 42000 Nos.

Defined Resharpning Frequency

1~5	5 times (3300 Nos)
6~10	5 times (2300 Nos)
11~15	5 times (1700 Nos)
16~20	5 times (1100 Nos)

No. of resharpning	Date	Shift	Production Qty.(Per shift)	Commulative Production Qty.(After Every resharpning)	Resharpning Date	Reason of resharpning	Total Commulative Production Qty. (Broach Life)	Operator Name	Operator Sign
1)	15/03/22	IT	236	236			236	Suzekha	
	15/03/22	IT	450	686			686	Chandrabali	
	16/03/22	IT	175	2437			2437	Suzekha	
	17/03/22	IT	863	3300			3300	Suzekha	
2)	21/03/22	IT	1705	1705	19/03/22				
	22/03/22	IT	1595	3300		As per decide frequency	5005 6600	Suzekha Suzekha	 
3)	26/03/22	IT	1206	1206	25/03/22				
	29/03/22	IT	616	1822			7806 8422	Suzekha Suzekha	