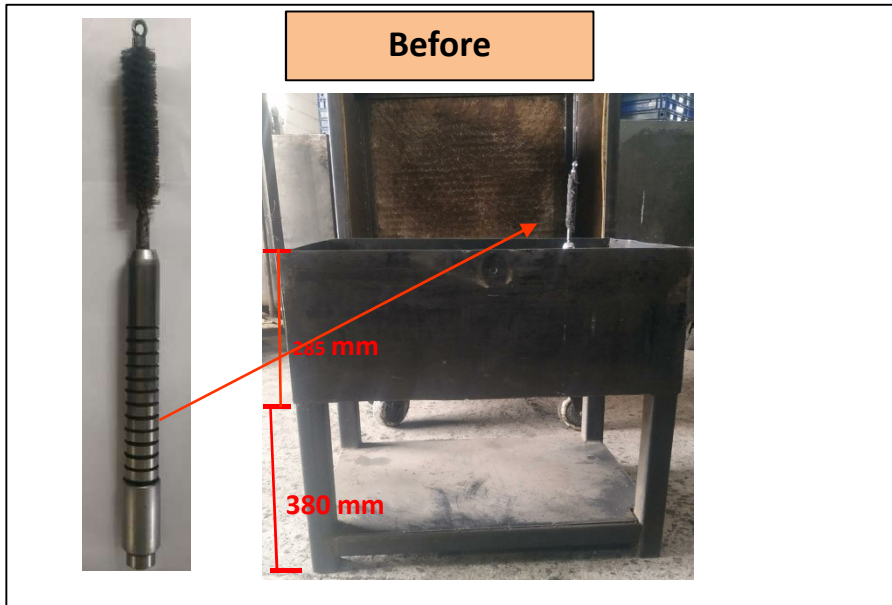


# Inspection Side Before & After



**Inspection System :-**

**Inspection Method :-**

**Inspection Location :-**

**Inspection Frequency at Each Location :-**

**Other Details :-**

Operator not able detected that Part is fully Inserted & rest at bottom of Deburring Poka- Yoke Fixture Cause of Deburring Fixture Table Height is Less (380 mm ) & Burr Collecting box height ( 285 mm ) is More.



**Inspection System :-**

**Inspection Method :-**

**Inspection Location :-**

**Inspection Frequency at Each Location :-**

**Other Details :-**

Deburring Poka-yoke Fixture table Height will Increase to 4 feet & Burr Collecting box height reduced to 80 mm . So Operator will easily detect that Part is fully Inserted & rest at bottom of Deburring Poka-yoke Fixture.