



### INPROCESS INSPECTION REPORT

JAIRAJ ANCILLARIES PVT LTD. -  
AURANGABAD

Part Name & No. : Spacer Tube(K74A) - F2MB036020

Date :

Customer Name : Endurance technologies Ltd. K-120

Sample Size: 4 no's/hour

Cav.: 4 no's

Time	Parameter	Specification	Inspection method	Observation				Visual Inspection	Rej. Qty.	Part Wt.	Remark
				1	2	3	4				
	OD	Ø34.5 ± 0.2 mm	DVC								
	ID	Ø27.5 ± 0.2 mm	DVC								
	Length	137.1 ± 0.3 mm	DVC								
	Shrinkage	Not allowed	Visually								
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Monitoring of Process Parameters (As per PPS)				Part Details :	
Sr no.	Specification	Readings	Remark		
1	Barrel Temperature Z2, Z3, Z4, Z5 ( °C ± 10°)			Colour : Natural ( White)	
2	Injection Pressure ± 10 kgf/cm <sup>2</sup>			Weight : 77.0 gm	
3	Injection Time ( Range 2-10 sec)			Base RM grade & Batch no : PPCP	
4	Cooling Time ± 5 Sec				
5	Locking Pressure ± 10 kgf/cm <sup>2</sup>			MB colour & Batch no: NA	
6	Holding Time( sec)				
7	Holding Pressure (kgf/cm <sup>2</sup> )			Format No.: F/QA/04 -00/01.10.2020	

Checked By:

Approved By: