



ANANT ENTERPRISES

Machine Make :- **Chiron FZ-12W**  
Machine no :- **VMC-11**

MACHINE SHOP DAILY MAINTENANCE CHECK POINTS

Document No :- FAEMNT08  
Date :- 01/05/2022

Month :- June-2022

DATES

Rev.No:- 01

Specification	Location in machine	Checking method	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Coolant Concentration 10% Min		Refractometer	11%	*	12%	10%	12%	11%	12%	*	12%	11%	12%	11%	12%	*	12%	12%	11%	11%	10%	11%	12%	*	11%	11%	12%	12%	12%	10%	*	12%	
Air pressure 5 - 6 Bar		Visual Verification	✓	*	✓	✓	✓	✓	✓	✓	*	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	*	✓	✓	✓	✓	✓	✓	*	✓
Air-leak (Pneumatic pipe and Regulator)		Visual Verification	✓	*	✓	✓	✓	✓	✓	✓	*	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	*	✓	✓	✓	✓	✓	✓	*	✓
Coolant Flow Pressure		Visual Verification	✓	*	✓	✓	✓	✓	✓	✓	*	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	*	✓	✓	✓	✓	✓	✓	*	✓
AC Filters condition (Dirty)		Visual Verification	✓	*	✓	✓	✓	✓	✓	✓	*	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	*	✓	✓	✓	✓	✓	✓	*	✓
AC Temperature 30°C - 45°C		Visual Verification	✓	*	✓	✓	✓	✓	✓	✓	*	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	*	✓	✓	✓	✓	✓	✓	*	✓
Working of chip conveyor		Visual Verification	✓	*	✓	✓	✓	✓	✓	✓	*	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	*	✓	✓	✓	✓	✓	✓	*	✓
Remarks			OK	*	OK	OK	OK	OK	OK	OK	*	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	*	OK	OK	OK	OK	OK	OK	OK	*	OK
Checked by				*							*														*							*	

Approved by :- **Antarvani**