HOURLY INSPECTION REPORT

AE/QA/HIR REV,NO & DATE :- 01, 28/08/2022

Part no :- F2BF265077O / F2BF26407O

Part Name :- OUTTR TUBE RH and LH P/C (KONA DRUM)

Date :- 26-4-2023 Shi :- Ist Machine no:- VMC-~~15~~

Time	ø42.2 - 0.1	ø42 +0.04	ø33.03 ~33.06	ø32 +0.05 -0.2	ø44.2 ± 0.1	ø4.917 ~ø5.153	M6X1-6H	ø14 +0.2	ø12.1 +0.1	ø5.1 +0.1	ø3.5 +0.1	Thick 37.5 ± 0.3 (LH)	Thick 34.5 ± 0.3 (RH)	REMARK
Inst,	APG	APG	APG	PPG	ID digital Vernier	PPG	TPG	PPG	PPG	PPG	PPG	Snap gauge	Snap gauge	
7:00	42.193	42.015	33.036	ok	44.16	ok	ok	ok	ok	ok	ok	ok	ok	ok
	42.191	42.013	33.038	ok	44.14	ok	ok	ok	ok	ok	ok	ok	ok	ok
	42.190	42.016	33.037	ok	44.15	ok	ok	ok	ok	ok	ok	ok	ok	ok
	42.194	42.018	33.032	ok	44.13	ok	ok	ok	ok	ok	ok	ok	ok	ok
8:00	42.193	42.019	33.036	ok	44.17	ok	ok	ok	ok	ok	ok	ok	ok	ok
	42.194	42.016	33.038	ok	44.14	ok	ok	ok	ok	ok	ok	ok	ok	ok
	42.191	42.014	33.034	ok	44.12	ok	ok	ok	ok	ok	ok	ok	ok	ok
	42.193	42.018	33.039	ok	44.16	ok	ok	ok	ok	ok	ok	ok	ok	ok
9:00	42.193	42.014	33.031	ok	44.13	ok	ok	ok	ok	ok	ok	ok	ok	ok
	42.194	42.013	33.034	ok	44.15	ok	ok	ok	ok	ok	ok	ok	ok	ok
	42.195	42.016	33.036	ok	44.18	ok	ok	ok	ok	ok	ok	ok	ok	ok
	42.193	42.018	33.037	ok	44.19	ok	ok	ok	ok	ok	ok	ok	ok	ok
10:00	42.196	42.011	33.039	ok	44.15	ok	ok	ok	ok	ok	ok	ok	ok	ok
	42.191	42.013	33.036	ok	44.18	ok	ok	ok	ok	ok	ok	ok	ok	ok
	42.193	42.017	33.032	ok	44.16	ok	ok	ok	ok	ok	ok	ok	ok	ok
	42.192	42.019	33.033	ok	44.14	ok	ok	ok	ok	ok	ok	ok	ok	ok
11:00	42.195	42.014	33.032	ok	44.19	ok	ok	ok	ok	ok	ok	ok	ok	ok
	42.196	42.016	33.036	ok	44.16	ok	ok	ok	ok	ok	ok	ok	ok	ok
	42.193	42.019	33.038	ok	44.14	ok	ok	ok	ok	ok	ok	ok	ok	ok
	42.191	42.015	33.034	ok	44.13	ok	ok	ok	ok	ok	ok	ok	ok	ok
12:00	42.194	42.018	33.036	ok	44.14	ok	ok	ok	ok	ok	ok	ok	ok	ok
	42.193	42.014	33.038	ok	44.16	ok	ok	ok	ok	ok	ok	ok	ok	ok
	42.195	42.016	33.032	ok	44.19	ok	ok	ok	ok	ok	ok	ok	ok	ok
	42.193	42.012	33.035	ok	44.12	ok	ok	ok	ok	ok	ok	ok	ok	ok

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