

Sagar Springs Pvt Ltd

O.P.L (One Point Lesson)

Basic Knowledge:

Improvement Case: ✓

Trouble Shooting Case:

OPL Theme: Mix Up problem

Lesson No: 103

Date: 13.07.2022

Wrong

Right



Impact : Spring of previous run model present at packing stage while model change at inspection stage. Result into mix up problem.

Corrective Action: *Spring of different model to be start (while model change) only after total completion of previous model till packing.
*Inspector should verify Inspection table during model change i.e. No where running model spring remain on line and incomplete box to be moved to its appropriate location with identification.