

O.P.L (One Point Lesson)

Basic Knowledge:

Improvement Case: ✓

Trouble Shooting Case:

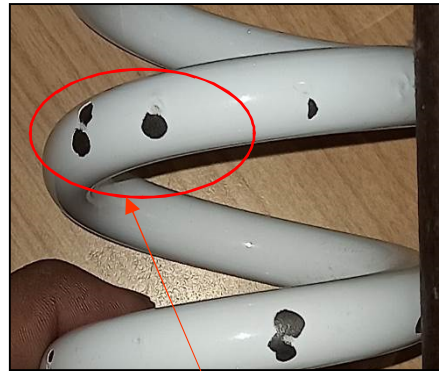
OPL Theme: To understand Adhesion performance checking (By striking rod) after coating.

Lesson No: 149

Date: 23.07.2022

NOT OK

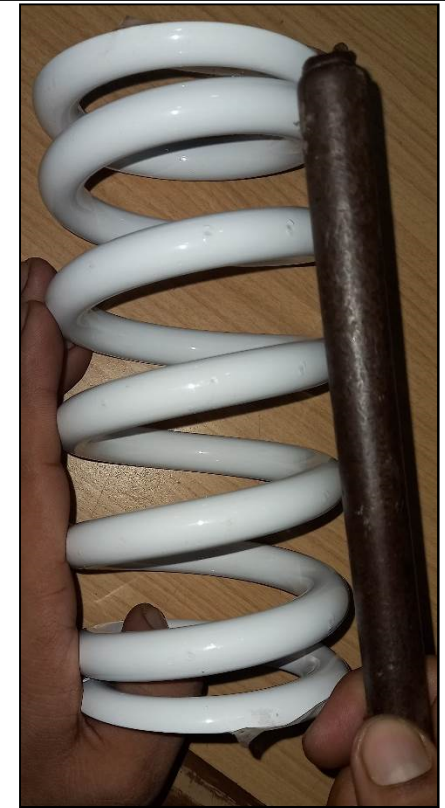
OK



On light hammering coating get peel off hence spring is Not OK



On light hammering coating if only dent is observe spring is considered as OK



Impact : If powder get peel off on light hammering spring is judged as NOT OK.

Corrective Action: If only dent is observed on light hammering spring is considered as OK