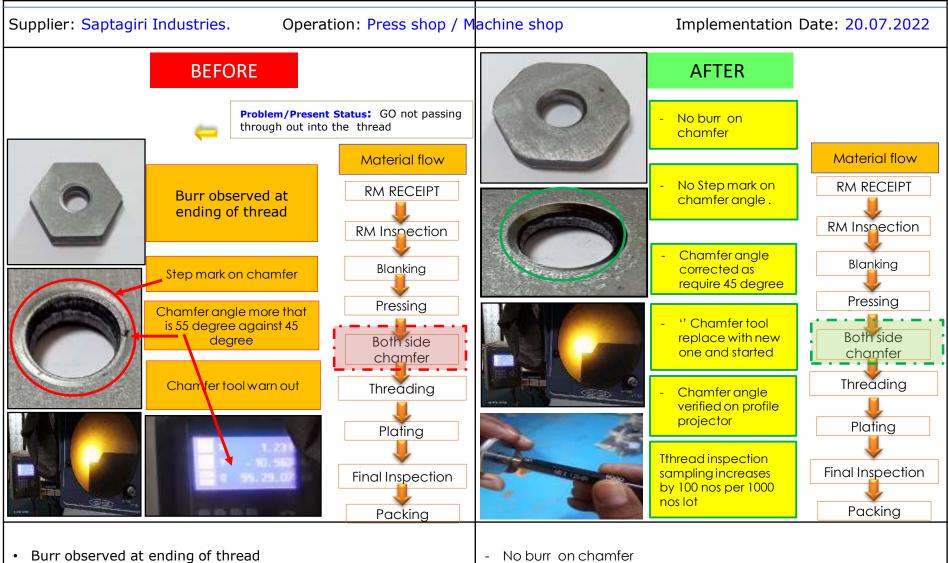
ACTIONS FOR NG THREADING (Hex NUT 520FL03012)



- Step mark on chamfer
- Chamfer angle more that is 55 degree against 45 degree
- Chamfer tool warn out

- No Step mark on chamfer angle.
- Chamfer angle corrected as require 45 degree.
- Chamfer angle verified on profile projector
- thread inspection sampling increases by 100 nos per 1000 nos lot