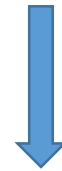


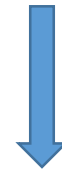
MATERIAL HANDLING PROCEDURE AT INJECTION MOLDING STAGE



Parts Removed From Machine



Runner Degating



Parts kept in polybag in stacking order for next process

**Parts are being placed in polybag in stacking order .
No plastic bins are being used for material handling**