

VARADA DIECASTING INDUSTREIS PVT LTD**FINAL INSPECTION CHECKSHEET**

PART NAME - CORE PLATE 3W4S

PART NO- 520AE00300

SRNO	PARAMETER	MEASURING INSTRUMENT	CHEKING FREQUENCY	RECORD METHOD
1	THICKNES 2.0+/-0.1	MICROMETER	5/HOURS	FINAL INSPECTON REPORT
2	DIA 114.0+/-0.2	DIGITAL VERNIER	5/SHIFT	FINAL INSPECTON REPORT
3	CLAW O.D. 122.0+/-0.2	DIGITAL VERNIER	5/SHIFT	FINAL INSPECTON REPORT
4	O.D.110.0+/-0.2	DIGITAL VERNIER	5/SHIFT	FINAL INSPECTON REPORT
5	THICKNES VARIATION 0.1 MAX	MICROMETER	5/HOURS	FINAL INSPECTON REPORT
6	CLAW ANGLE	RELATION GAUGE	5/SHIFT	FINAL INSPECTON REPORT
7	CLAW WIDTH 15.9+/- 0.05	SNAP GAUGE	100%	CHECK 100% FOR NEXT 3 LOT /FINAL INSPECTON REPORT
8	I.D.91.0+/-0.2	DIGITAL VERNIER	5/SHIFT	FINAL INSPECTON REPORT
9	BLOW HOLE, BUR,TRIMING SHIFT,DAMAGE.	VISUAL	EACH JOB	FINAL INSPECTON REPORT
10	FLATNES 0.1 MAX	GAP GAUGE	EACH JOB	FINAL INSPECTON REPORT
11	SOUND TEST	MANNUALY	EACH JOB	FINAL INSPECTON REPORT

PREPARED BY

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