

VARADA DIECASTING INDUSTREIS PVT LTD			
FINAL INSPECTION CHECKSHEET			
PART NAME - CORE PLATE 3W4S			PART NO- 520AE00300

SRNO	PARAMETER	MEASURING INSTRUMENT	CHEKING FREQUENCY	RECORD METHOD
1	THICKNES 2.0+/-0.1	MICROMETER	5/HOURS	FINAL INSPECTON REPORT
2	DIA 114.0+/-0.2	DIGITAL VERNIER	5/SHIFT	FINAL INSPECTON REPORT
3	CLAW O.D. 122.0+/-0.2	DIGITAL VERNIER	5/SHIFT	FINAL INSPECTON REPORT
4	O.D.110.0+/-0.2	DIGITAL VERNIER	5/SHIFT	FINAL INSPECTON REPORT
5	THICKNES VARIATION 0.1 MAX	MICROMETER	5/HOURS	FINAL INSPECTON REPORT
6	CLAW ANGLE	RELATION GAUGE	5/SHIFT	FINAL INSPECTON REPORT
7	CLAW WIDTH 15.9+/- 0.05	SNAP GAUGE	5/SHIFT	FINAL INSPECTON REPORT
8	I.D.91.0+/-0.2	DIGITAL VERNIER	5/SHIFT	FINAL INSPECTON REPORT
9	BLOW HOLE, BUR,TRIMING SHIFT,DAMAGE.	VISUAL	EACH JOB	FINAL INSPECTON REPORT
10	FLATNES 0.1 MAX	GAP GAUGE	EACH JOB	FINAL INSPECTON REPORT
11	SOUND TEST	MANNUALY	EACH JOB	FINAL INSPECTON REPORT

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