



SETTING / FIRST PCS APPROVAL INSPECTION REPORT

Format No-
QMD-F-05A

Machine Name	Troub	Pro. Supervisor		Date		
Part Name	FORK BOLT K 60	Q.A. Supervisor		Shift		
Part No.	520DZ00212	Ope. Name/code		Next Operation	SURFACE TREATMENT	
Stage/ Op. No.	THREAD ROLLING	Customer	ETL			

Plan Change	Unplan Change	ECN	Development	Initial Part	Regular Production

Dim. No.	Parameters	Specification	Method	OBSERVATION		Remark
				Pro.Supervisor	Q.A. Supervisor	
1	THREAD	M26X1P-6E	THREAD RING GAUGE			
2	MAJOR DIA	25.70~25.80	MICROMETER			
3	APPEARANCE	NO DENT & DAMEGE	VISUAL			
4	Taper thread	Thread should not be in taper	VISUAL/Matting Part			

Note:
Setter has to verify the play in arm physically during set-up time.

Sensor is Activeted (If aplicable)

Process Parameter						
Operation	Tool Discription	Tool Edge	Tool Change Frequence	Speed		Feed
				Vc m/min.	n min-1	f mm/rev.
				Time		
				Sig.Q.A. Supervisor / Production Supervisor		

Remark :