**SEPL - SOP FOR PART CHECKING & MATERIAL HANDLING AT STAMPING STAGE**

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**Procedure for Job Set- Up:**

**1. Check correct die-punch set on machine.**

**2. Check fixture setting in condition**

**3. Put Outer Tube in the fixture for stamping.**

**4. Start the m/c complete the stamping process.**

**5. Check the part for stamping.**

**6. After Approval of Q.A. Engineer repeat procedure for production.**

**7. Inspect every part.**

**8. Kindly ensure stamping as per OPL.**

**Guidelines for material handling:**

**1. Ensure input material should be in blue color bin.**

**2. Ensure output material should be in green color bin.**

**3. Keep the component at defined bins as per component status.**