ASK AUTOMOTIVE PVT. LTD.

SET UP & INPROCESS INSPECTION REPORT OD GRINDING

DATE / SHIFT :- 12/10/22/A1.

M/C NAME:- O.D. GRINDING
M/C NO. 12/2/158
OPERATOR Dinesh
OPERATION NO: 70

CHARC.	SET UP 1 Bajaj 3W					SET UP 2					SET UP 3					SET UP 4				
O.D	169.58	169.54	169.58	169.56	169.60															
R/O	0.18	0.15	0.11	0.14	0.15															
TAPER	—	—	—	—	—															
PER.	0.12	0.12	0.08	0.11	0.13															
CAM SIDE PIN DIA	6.90																			
GRINDING IDENTIFICATION ON WEB	ok	ok	ok	ok	ok															
POKA YOKA PIN																				

COMPONENT SPEC.

CHARAC.	BAJAJ 3W	TVS A.A.	CARGO	GC-1000	TVS 3W
OE/SPD	OE				
OD SIZE	169.57±0.20				
R/O	0.20				
TAPER	—				
PER.	0.20				
GRINDING IDENTIFICATION ON WEB	Yellow				

PART	CHAR.	7.00	8.00	9.00	10.00	11.00	12.00	1.00	2.00	3.00	4.00	5.00	6.00
Bajaj 3W	OD	169.58	169.54	169.60	169.14	169.58	169.55	169.53	169.58	169.55	169.18	169.54	169.59
	R/O	0.18	0.15	0.16	0.16	0.11	0.15	0.15	0.12	0.14	0.15	0.11	0.15
	TAPER	—	—	—	—	—	—	—	—	—	—	—	—
	PER.	0.12	0.12	0.14	0.12	0.12	0.11	0.08	0.15	0.14	0.12	0.08	0.15
	GRINDING IDENTIFICATION ON WEB	ok	ok	ok	ok	ok	ok	ok	ok	ok	ok	ok	ok
	OD	169.54	169.58	169.55	169.60	169.55	169.54	169.58	169.54	169.61	169.58	169.60	169.60
	R/O	0.12	0.15	0.12	0.12	0.15	0.14	0.15	0.12	0.16	0.18	0.15	0.14
	TAPER	—	—	—	—	—	—	—	—	—	—	—	—
	PER.	0.11	0.14	0.12	0.11	0.15	0.12	0.12	0.08	0.14	0.12	0.11	0.15
	GRINDING IDENTIFICATION ON WEB	ok	ok	ok	ok	ok	ok	ok	ok	ok	ok	ok	ok
	OD												
	R/O												
	TAPER												
	PER.												
	GRINDING IDENTIFICATION ON WEB												
	OD												
	R/O												
	TAPER												
	PER.												
	GRINDING IDENTIFICATION ON WEB												
Sign. Engineer													

Approved By:

Remarks: If any product checked by faulty instrument then hold all product & reverify the material.