



Fores Elastomech India Pvt. Ltd.

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FORES

DEPT : TOOLROOM

TITLE :- MOULD MAINTENANCE NOTE :

MOULD NAME: Bump stop

DATE: 10.11.20

PART NO.: 533 Bw 0002

TIME:

NO. OF CAVITY:

NO. OF SHOT:

MOULD PROBLEM DETAILS

mould leakage.

SIGN OF CONCERN DEPT.

SIGN. OF MOULD MAINT PERSON

CAUSE OF PROBLEM

1. NATURAL WEAR & TEAR

4. MOULD UPGRADATION

2. OPERATOR NEGLIGENCE

5. MOULD PREVENTIVE MAINT.

3. OPTION CHANGE

6. MOULD PROBLEM DUE TO MACHINE PROBLEM.

IF OTHER

ROOT CAUSE mould parallelism not okay.

MOULD MAINT DETAILS

Blue matching done &

PREVENTIVE ACTIONS

removed leakage.

ACTUAL WORKING HRS. :-

SIGN. OF TOOLROOM INCHARGE

MOULD HANDOVER TO CONCERN DEPT.

DATE :

TIME :

ANY FEEDBACK AFTER TRIAL: Part remove from mould should be flash free.

SIGN. OF TOOLROOM PERSON

SIGN. OF CONCERN DEPT.

