

Speciality Sintered Products Pvt.Ltd Chakan - Pune	PRE DESPATCH INSPECTION REPORT											ISSUE NO :-	01		
												ISSUE DATE :-	01.01.2005		
	REV NO :-	00													
	REV DATE :-	22.02.2008													
	CUSTOMER :-	ENDURANCE TECHNOLOGES .LTD. K-120											INV. NO :-	23111961	
	SUPPLIER CODE					MATERIAL SPECIFICATION					LOT SIZE :-	5000			
	100117					SINT - IRON					SAMPLE SIZE :-	50 NOS			
PART NAME :-	ROD GUIDE				SSPL PART NO :-			11069			PDIR NO :-		19.22		
CUSTOMER PART NO :-	520KU00302 (220 001 01 (Rev - B))				DRG.MOD.NO :-					W / NO :-		CHK/0001/011/2022		
DIMENSIONL REPORT															
Parameter	Specification		Mesurement	1	2	3	4	5	6	7	8	9	10	Judge ment	
	Min	Max	Method												
DIMENSIONAL CHARACTERISTICS															
1	OD	16.055	16.075	Micrometer	16.061	16.058	16.060	16.058	16.059	16.060	16.058	16.062	16.059	16.060	OK
2	CONCENTRICITY W.R.T A		0.060	Bewt.C,Mandril,DG	0.020	0.030	0.040	0.025	0.035	0.025	0.035	0.030	0.025	0.020	OK
3	INNER GROOVE ID	11.05	11.15	Inside Dial Caliper / DVC By Cut Section	11.08 ~ 11.13										OK
4	ID PLAIN A	8.000	8.022	P.P.Gauge 100%	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
5	DISTANCE	1.80	2.20	DVC By Cut Section	2.04 ~ 2.14										OK
6	GROOVE WIDTH	2.50	2.75	DVC / VMS	2.55 ~ 2.62										OK
7	TOTAL LENGTH	11.90	12.10	DI / Micrometer	11.995	11.985	12.015	12.020	11.974	11.992	11.985	12.015	11.991	12.015	OK
Appearance															
8	No Burr At Corners Of ID & OD Chamfers, Dent,Broken,Screcks,Rust,Dust,Damege.			Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
	Oil Impregnation		No.Rust		Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
MODE OF PACKING :-		POLYTHENE BAG & CORRUGATED BOX						CUSTOMER G.R.N.NO :-							
SUPPLIER REMARKS :-		OK						G.R.N. DATE :-							
CUST.REMARKS :- ACCEPTED / REJECTED															
18.12.22		Mr.Sunil Shejwal				Mr.Ganesh Padwalkar									
DATE		INSPECTOR				INCHARGE Q A				DATE		INSPECTOR		INCHARGE	