


Speciality Sintered Products Pvt.Ltd Chakan - Pune	PRE DESPATCH INSPECTION REPORT											ISSUE NO :-	01							
												ISSUE DATE :-	01.01.2005							
												REV NO :-	00							
												REV DATE :-	22.02.2008							
												INV. NO :-	23110133/							
											INV. DATE :-	6.11.22								
											LOT SIZE :-	10000								
											SAMPLE SIZE :-	75								
											PDIR NO :-	17.22								
											W / NO :-	CHK/0001/010/2022								
											DIMENSIONL REPORT									
	Parameter	Specification		Mesurement Method	1	2	3	4	5	6	7	8	9	10	Judge ment					
		Min	Max																	
DIMENSIONAL CHARACTERISTICS																				
1	OD	16.055	16.075	Micrometer	16.060	16.055	16.061	16.056	16.057	16.060	16.055	16.061	16.056	16.061	OK					
2	CONCENTRICITY W.R.T A		0.060	Bewt.C,Mandril,DG	0.025	0.035	0.040	0.020	0.032	0.025	0.035	0.040	0.020	0.018	OK					
3	INNER GROOVE ID	11.05	11.15	Inside Dial Caliper / DVC By Cut Section	11.08 ~ 11.13										OK					
4	ID PLAIN A	8.000	8.022	P.P.Gauge	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK					
5	DISTANCE	1.80	2.20	DVC By Cut Section	2.04 ~ 2.15										OK					
6	GROOVE WIDTH	2.50	2.75	DVC / VMS	2.55 ~ 2.62										OK					
7	TOTAL LENGTH	11.90	12.10	DI / Micrometer	11.991	11.982	12.013	12.027	11.971	11.991	11.982	12.013	11.992	12.018	OK					
Appearance																				
8	No Burr At Corners Of ID & OD Chamfers, Dent,Broken,Screcks,Rust,Dust,Damege.			Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK					
	Oil Impregnation		No.Rust		Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK					
MODE OF PACKING :-		POLYTHENE BAG & CORRUGATED BOX							CUSTOMER G.R.N.NO :-											
SUPPLIER REMARKS :-		OK							G.R.N. DATE :-											
CUST.REMARKS :- ACCEPTED / REJECTED																				
																				
6.11.22		Mr.Sunil Shejwal			Mr.Ganesh Padwalkar															
DATE		INSPECTOR			INCHARGE Q A			DATE		INSPECTOR		INCHARGE								