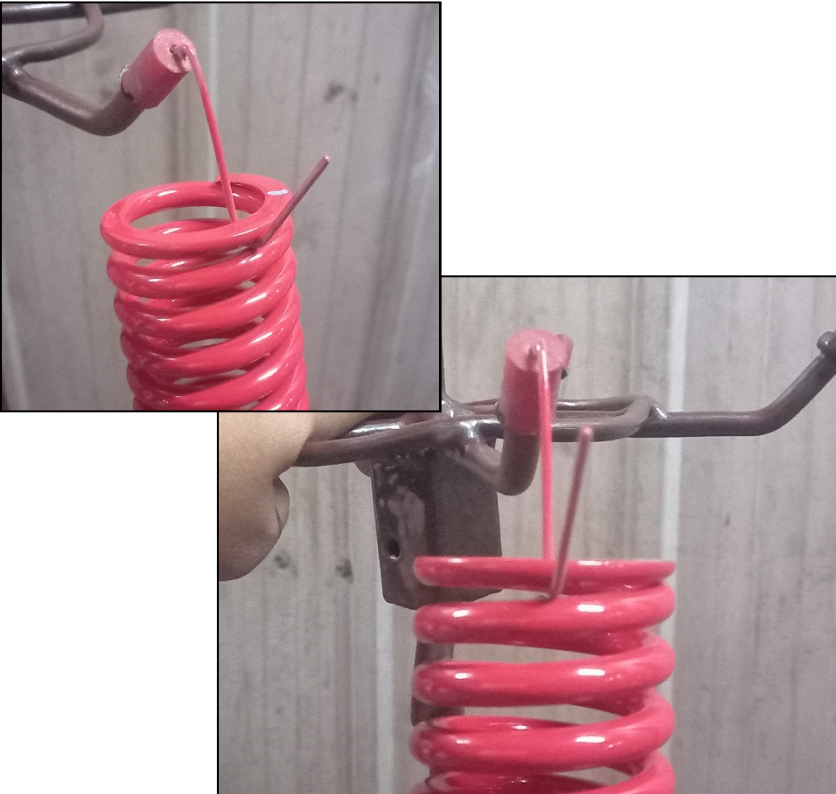



O.P.L (One Point Lesson)		
Basic Knowledge:	Improvement Case: ✓	Trouble Shooting Case:
OPL Theme: To eliminate hook mark projection outside side surface of spring	Lesson No: 160	Date: 10.12.2022
Before	After	
		
Impact : Earlier hooking was done by resting on end coil hence hook mark projection was seen and generated outside the surface which was visible after assembly	Corrective Action: By hooking with new method hooking hook projection was generated inside face which not get visible after assembly.	