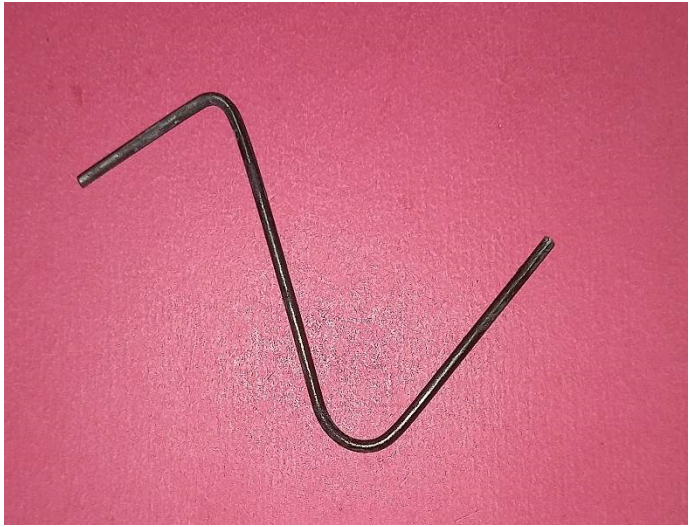



O.P.L (One Point Lesson)		
Basic Knowledge:	Improvement Case: ✓	Trouble Shooting Case:
OPL Theme: To avoid hook mark generation outside surface of spring	Lesson No: 159	Date: 10.12.2022
Before	After	
		
Impact : In Single side hook used spring is hang by supporting spring wire diameter of end coil and hook is locked hence hook mark will be outside and bottom face of spring surface hence it look shabby	Corrective Action: In modified hook spring Inner Diameter is used for spring holding hence Hook mark will be in inside face which will not appear outside surface.	