

SANGKAJ GROUP <i>Top Quality, Best Price</i>		SANGKAJ STEEL PVT LTD, K153, MIDC WALUJ				Doc No. SSKA/03
						Page No. 1
		INSPECTION STD - PDI				
Part Name:	KORROSIU R.P.F.E	Part No.	P20200000 - AA		Line no	3
1. Check all part & resources availability (material, paper, tool level, PPE) 2. Check Calibration of all available gauges. 3. Check working of QA Inspector as per plan  1. सर्व भाग उपलब्धता जांचें करणें. 2. सर्व उपकरणे कार्य करत आहेत याची जांचें करणें.						
Inspection details						(Check all visual defect ( Rusty, Dent, Damage & Pit mark)
Sl. No.	Parameter & Spec.	Check Method	Freq.	YDA Points	Resp.	Remark
1	No Dent, Damage & Sharp Edges	Visual	100%		Mrs. Gite	
2	H2O2 (White)	Visual	100%		Mrs. Gite	
3	OD 36.0 ± 0.1	Ring Gauge	100%		Mrs. Somnare	
4	Groove Dia 12.1 ± 0.1	Snap gauge	100%		Mrs. Somnare	
5	Threading M16x 1.5H	Thread plug Gauge	100%	(P)	Mrs. Somnare	Top View   1st & 2nd view   Bottom view   Marking
6	Threading M16x1-1/2	Thread ring Gauge	100%		Mrs. Somnare	Eye sequence image for visual checking
7	Collar 4 ± 0.1	Vernier	Spot/lot		Mrs. Somnare	V.P. (checking by gauge)
8	Width 6.0 ± 0.2	Vernier / Slip Gauge	100%		Mrs. Somnare	
9	Length 34.5 ± 0.1	Vernier / Snap Gauge	Spot/lot		Mrs. Somnare	PART PROBLEM 
10	Silver Application	Visual	100%		Mrs. Gite	
11	Checking Marking	Visual	100%		Mrs. Gite	
Note: 1. Check all parts 100% on line 2. Refer first sample if any doubt 3. Visual inspection must be as per eye sequence chart, as shown in Q gate 4. If any doubt, findings on checking method part hold tag on inspected material and inform to QA HEAD (part problem collector) and inform to QA HEAD (part problem collector)						PPE: 1. Hand gloves 
Guide line for any non conformance : 1. Keep non conforming part in rejection / rework area (सर्व भाग वॉट फ्रॉमव / रीवर्क अरॉय डॉय.) 2. Inform to superior QA in charge (सर्व भाग वॉट वॉट वॉट वॉट.) 3. If any doubt, findings on checking method part hold tag on inspected material and inform to QA HEAD (part problem collector) and inform to QA HEAD (part problem collector)						
Prepared By :-		Checked By :-			Approved By :-	