



# Tool History Card

Format no: F/MNT/06

Insert Changing Freq.	TNMG OD 1	1st Side						M/C NO : 10/8/15	DATE : 18/02/2028
400	Insert point	1	2	3	4	5	6	Shift pro.qty	
	Part Qty.	0	400	800	1200	1600	2000	1st Shift	
	Production Qty	400	400	400	400	400	400	2nd Shift	

Insert Changing Freq.	TNMG ID-1	1st Side						
250	Insert point	1	2	3	4	5	6	Shift pro.qty
	Part Qty.	0	250	500	750	1000	1250	1st Shift
	Production Qty	250	250	250	250	250	250	2nd Shift

Insert Changing Freq.	TNMG OD-2	2ND Side						
400	Insert point	1	2	3	4	5	6	Shift pro.qty
	Part Qty.	0	400	800	1200	1600	2000	1st Shift
	Production Qty	400	400	400	400	400	400	2nd Shift

Insert Changing Freq.	TNMG ID-2	2nd Side						
250	Insert point	1	2	3	4	5	6	Shift pro.qty
	Part Qty.	0	250	500	750	1000	1250	1st Shift
	Production Qty	250	250	250	250	250	250	2nd Shift

Insert Changing Freq.	Threading							
350	Insert point	1	2	3	4	5	6	Shift pro.qty
	Part Qty.	0	350	700	1050			1st Shift
	Production Qty	350	350	350				2nd Shift

Prepared By: *[Signature]*

Approved By: *[Signature]*