



Tool History Card

Format no: F/MNT/06

Insert Changing Freq.	TNMG OD 1	1st Side				M/C NO : 10				DATE :
400	Insert point	1	2	3	4	5	6		Shift pro.qty	
	Part Qty.	0	400	800	1200	1600	2000		1st Shift	
	Production Qty	400	400	400	400	400	400		2nd Shift	

Insert Changing Freq.	TNMG ID-1	1st Side							
250	Insert point	1	2	3	4	5	6		Shift pro.qty
	Part Qty.	0	250	500	750	1000	1250		1st Shift
	Production Qty	250	250	250	250	250	250		2nd Shift

Insert Changing Freq.	TNMG OD-2	2ND Side							
400	Insert point	1	2	3	4	5	6		Shift pro.qty
	Part Qty.	0	400	800	1200	1600	2000		1st Shift
	Production Qty	400	400	400	400	400	400		2nd Shift

Insert Changing Freq.	TNMG ID-2	2nd Side							
250	Insert point	1	2	3	4	5	6		Shift pro.qty
	Part Qty.	0	250	500	750	1000	1250		1st Shift
	Production Qty	250	250	250	250	250	250		2nd Shift

Insert Changing Freq.	Threading								
450	Insert point	1	2	3	4	5	6		Shift pro.qty
	Part Qty.	0	450	900	1350				1st Shift
	Production Qty	450	450	450					2nd Shift

Prepared By

Approved By