



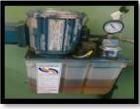






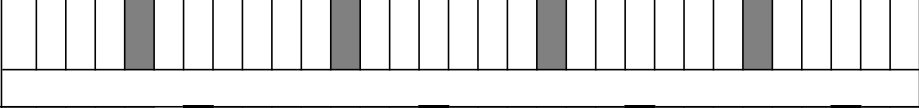















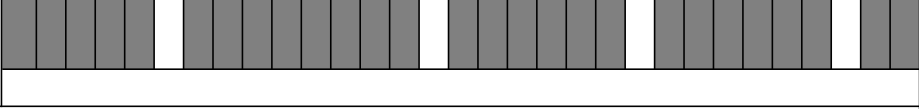



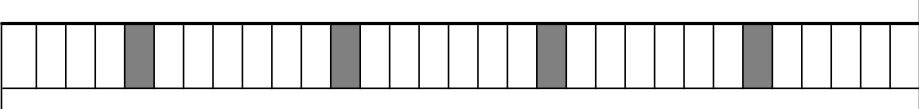



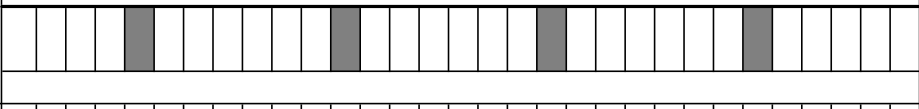



B INSPECTION										
1	Lub/Hyd Oil Pipelines		No Leakage/Blockages	Visual		 Weekly	Tightening	1	Operator	
2	Check Lub Oil Level		Level	Visual		 Monthly	Rifeel	1	Operator	
3	Chuck Pressure		Pressure	Visual		 Daily	Rifeel	1	Operator	
4	Coolan tank Filter cleaning		No burr and dirt on filter	Visual		 Weekly	Rifeel	1	Operator	
5	AC Functioning		Air Filter Cleaning	Visual		 Weekly	Rifeel	1	Operator	
C RE-TIGHTENING										
1	Spindle motor Belt tension		Tight	Feeling		 Monthly	Tightening	1	Operator	
2	TurretTool holder		Tight	Spanner		 Weekly	Tightening	1	Operator	
C LUBRICATION										
1	Chuck Assly		GREASING	GREASE GUN		 Daily	Lubrication	2	Operator	
2	Chuck Assly		GREASING	OILING		 Daily	Lubrication	2	Operator	
Operator Sign										
Supervisor Sign										