

HARSHAD ENGG. COMPANY

W-14, Satpur MIDC, Nashik

DAILY PREVENTIVE MAINTENANCE CHECKLIST

REV.NO. 04 Dt.17.03.2023

Machine SPM Machine No. Month-																													ISSU	E DA	ATE:	28/	06/	2019	
Checking of insert, tap & drill Checking falpping Checking tapping Checking tappi	Name of Machine SPM								Machine No.																										
Checked By / Sign. Checked		Preventive Mainten	ance																			Co	mple	eted	1	/									
1 (18) manufact & Coal after 3 days)		Check points	Frequency	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	
3 Lubrication oil level Daily	1		Daily																																
4 Cutting Oil Flow & Level Daily Dai	2	Hydroulic Oil Level	Daily																																
S Checking of insert, tap & drill Dally	3	Lubrication oil level	Daily																																
checking tapping attachement & adaptor Daily Dai	4	Cutting Oil Flow & Level	Daily																													L			
Checking tapping attachement & adaptor baily bai	5	Checking of insert, tap & drill	Daily																																
A statchement & adaptor 8 Collet Cleaning Daily Daily Daily Details Checking tapping attachement spindle gear teeth Collet holder (Oil seeal condition) Quarterly Checked By / Sign. Checked By / Sign. Checked By / Sign. Checked By / Sign. Point no.9 "Checking tapping attachement spindle gear teeth" added against CC Half thread pp. J. Sign. Point No.9 "Checking tapping attachement spindle gear teeth" added against CC Half thread pp. J. Sign. Point No.9 "Checking tapping attachement spindle gear teeth" added against CC Half thread pp. J. Sign. Point No.9 "Checking tapping attachement spindle gear teeth" added against CC Half thread pp. J. Sign. Point No.9 "Checking tapping attachement spindle gear teeth" added against CC Half thread pp. J. Sign. Point No.9 "Checking tapping attachement spindle gear teeth" added against CC Half thread pp. J. Sign. Point No.10 added for customer complaint Half Thread) ETI. Halol dated 10.03.2033. Point No.10 added for customer complaint Half Thread) ETI. Halol dated 10.03.2033. Point No.10 added for customer complaint Half Thread) ETI. Halol dated 10.03.2033. Point No.10 added for customer complaint Half Thread) ETI. Halol dated 10.03.2033. Point No.10 added for customer complaint Half Thread Dates.	6		Daily																																
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