Cast 4 Aluminium Pvt Ltd

D-187/17/1 Five star Industrial area MIDC Shendra, Aurangabad-431154

Doc.No:F/PRD/15
Rev.No.00
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FIRST FIVE PIECE APPROVAL & INPROCESS INSPECTION REPORT

OPERATOR NAME :		COMPONANT NAME	Secondary lever	OPERATION	
DATE&SHIFT		MACHINE NO.			
Doc.Available On Station:	1) Drawing	2) Control Plan	3) SOP	4) Inspection Agreement	Calibrated Gauges & instruments

SR No.	PRODUCT SPECIFICATION	ACTUAL DIMENSION	CHECKING METHOD	FFPA READING BY INSTRUMENTS					HOURLY READING											
				1	2	3	4	5	8AM	9AM	10AM	11AM	12PM	1PM	2PM	3PM	4PM	5PM	6PM	7PM
1	ID	8.0+0.2	PLUG GAUGE/DVC																	
2	BOSS WIDTH	12.6-0.1-0.2	SNAP GAUGE/DVC																	
3	PARALISM	0.1 Max	DGT. MIC./DHG																	
4	Height	3.9±0.1	RG																	
5	ID	6.2+0.1	PLUG GAUGE/DVC																	
6	Ejector pin marks	±0.3	DHG																	
7	VISUAL	FREE FROM BURR/ RUST/ CRACK EDGE	VISUAL																	
8	APPERANCE	NO CHATTER MARK,NO SHARP EDGE, NO BLOW HOLE	VISUAL																	
9	VISUAL	NO BEND CASTING	VISUAL																	
13																				
14																				
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