

Pre-Dispatched Inspection Report

Supplier :-	Dhananjay Enterprises-1	Drawing Revision: Rev. No.:- XD	Invoice No.& Date :
Part Name:-	Damper Plate 2602	RM Heat No.:	Lot Qty :
Part. No:-	520FR02602	Batch No./ Batch Qty.:	Inspected Qty.: 05 Nos.
Model :	K1	End Customer:	Endurance Technologies Ltd.

Sr no.	Parameter	Specification	Measuring Instrument	Sample No.					Remarks (OK / Not OK)
				1	2	3	4	5	
1	Sharp Edges & burr	Not Allowed	Visual						
2	Dent / Damages	Not Allowed	Visual						
3	Rust	Not Allowed	Visual						
4	Undercut	Not Allowed	Visual						
5	Scratches & Line Marks	Not Allowed	Visual						
6	Flatness	0.1 Max	Gap Gauge						
7	Inner Diameter	Ø46 ±0.1	Plug Gauge / DVC						
8	8 Hole Diameter	Ø5.2 +0.1	Plug Gauge						
9	Position	0.1 w.r.t P	Relation Gauge						
10	Angle	45°	Relation Gauge						
11	P.C.D	Ø86	Relation Gauge						
12	Outer Diameter	Ø116 ±0.1	D.V.C						
13	Thickness	1.6 ±0.05	Micrometer						
14	Chamfer	0.5 ~ 0.7 ± 45° ± 1°30`	Contracer						
15	Material	Cold Rolled Steel/Strip as per IS:513-2008, Gr.CR3	As per supplier T.C or verified by external lab						
16	Marking on Part For Free of OD dent	Marking On OD should be present	Visual						

Accepted
 Accepted Under Deviation
 Not Accepted

Inspected By :

Approved By:

