

Pre-Dispatched Inspection Report

Supplier :-	Dhananjay Enterprises-1	Drawing Revision: Rev. No.:- XD	Invoice No.& Date :
Part Name:-	Damper Plate 2602	RM Heat No.:	Lot Qty :
Part. No:-	520FR02602	Batch No./ Batch Qty.:	Inspected Qty.: 05 Nos.
Model :	K1	End Customer:	Endurance Technologies Ltd.

Sr no.	Parameter	Specification	Measuring Instrument	Sample No.					Remarks (OK / Not OK)
				1	2	3	4	5	
1	Sharp Edges & burr	Not Allowed	Visual						
2	Dent / Damages	Not Allowed	Visual						
3	Rust	Not Allowed	Visual						
4	Undercut	Not Allowed	Visual						
5	Scratches & Line Marks	Not Allowed	Visual						
6	Flatness	0.1 Max	Gap Gauge						
7	Inner Diameter	Ø46 ±0.1	Plug Gauge / DVC						
8	8 Hole Diameter	Ø5.2 +0.1	Plug Gauge						
9	Position	0.1 w.r.t P	Relation Gauge						
10	Angle	45°	Relation Gauge						
11	P.C.D	Ø86	Relation Gauge						
12	Outer Diameter	Ø116 ±0.1	D.V.C						
13	Thickness	1.6 ±0.05	Micrometer						
14	Chamfer	0.5 ~ 0.7 ± 45° ± 1°30`	Contracer						
15	Material	Cold Rolled Steel/Strip as per IS:513-2008, Gr.CR3	As per supplier T.C or verified by external lab						

Accepted
 Accepted Under Deviation
 Not Accepted

Inspected By :

Approved By: