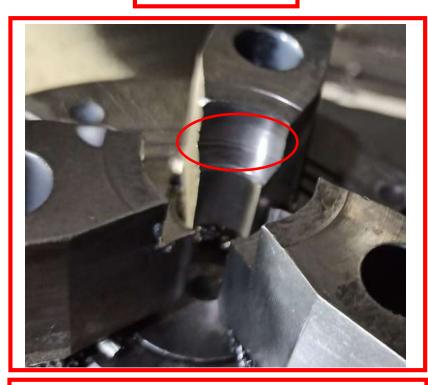


## Countermeasure: - Machining stage

DRILL MACHINE :- SE/CNC/02 Date: 01/06/2023

**BEFORE** 

**AFTER** 



## **Problem/Present Status:**

Burr cleaning done thru air pressure, improper cleaning because there is no under cut in clamping chuck jaw, burr, chip not removed from Chuck jaw properly.

**Countermeasure:** 

**Benefits:-NA**