



# Countermeasure:- Machining stage

DRILL MACHINE :- SE/CNC/02

Date: 01/06/2023

BEFORE

AFTER



## Problem/Present Status:

Burr cleaning done thru air pressure , improper cleaning because there is no under cut in clamping chuck jaw, burr, chip not removed from Chuck jaw properly.

## Countermeasure:

Benefits :- NA