



DEEP LINE MARK SIMULATION PPT (FORK BOLT)





SIMULATION NO.1: WHEN WITHOUT CHIPS ROD PROCESSED THEN WITHOUT LINE MARK ROD & PART PRODUCED.



2



3



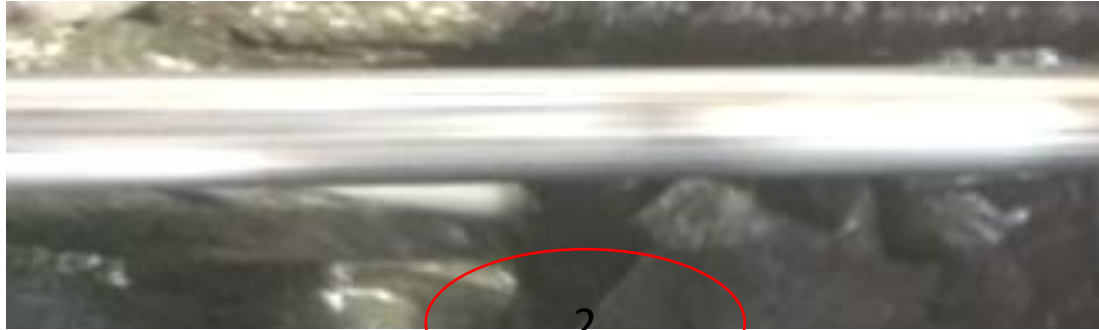
1

DRAW PROCESS

RESULT: DEFECT FREE PART PRODUCED.



**SIMULATION NO.2: WHEN WITH CHIPS ROD PROCESSED THEN DEEP LINE MARK
OBSERVED ON ROD & PART .**



RESULT: DEFECTIVE PART PRODUCED



REJECTION DETAIL OF FORK BOLT (FEB-22).

REJECTION DETAIL (FORK BOLT KOPG) FEB-22				
S.NO	DATE	CHECKED QTY	OK QTY	REJECT QTY
1	1.02.2022	2592	2574	18
2	2.02.2022	2167	2146	21
3	3.02.2022	1089	1080	9
4	4.02.2022	2171	2164	7
5	6.02.2022	2185	2172	13
6	7.02.2022	2214	2206	8
7	10.02.2022	4464	4453	11
8	11.02.2022	2364	2355	9
9	13.02.2022	2163	2158	5
10	14.02.2022	2354	2348	6
11	16.02.2022	2624	2622	2
12	18.02.2022	2133	2129	4
13	20.02.2022	2562	2560	2

THANK

YOU