STPONT LESSON

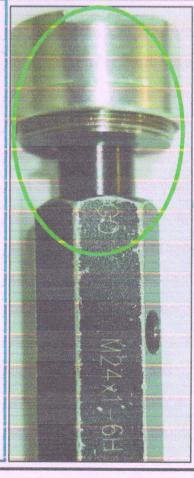
Topic:- D Thread Missing	Class				Shop:- Final inspection
	Basic knowledge				ion
	Improvement class				Machine:-
	Trouble shooting class				
	Section leader	TPM leader	Date of preparation	Lesson no	
	PANKAJ		10.06.2023	01	

NOT OK:- ID Thread Not Ok -Threading Undersize



Before: - Sampling Inspection at Final Stage.

OK PART: ID Threading OK part.



After:- 100% inspection at final inspection Stage by Thread Plug Gauge

Key Points: ID Thread ing Not Ok-Threading Undersize

Know Why: To ensure defect free parts supply to customer.