

<b>Sharp Engineers</b> A-31, MIDC, Waluj, ABAD	<h2 style="margin: 0;">PROCESS FLOW DIAGRAM</h2>
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PART NO :	F2CK004030-XB	Doc. No :- PFD-PRFH-006	key Date : 13-06-2018	Page no 1 of 1
PART DESC :	CAP NUT	Model No :- XF1C1 /1D1	Rev. No :-XC	Rev. Date :-

**Core Team :-** Mr. Kurund, Mr. Pankaj Khadse, Mr.Nilesh Aage, Mr.Dynaneshwar Ingole

Opn. No.	Operation	Location / Machine	Material Handling	SPC STN.
↓ 10	Inward Inspection of Raw Material	Manual (Sharp)		N/A
↓ 20	Parting & Drilling	Traub M/c (Sharp)	Bin / Trolleys	N/A
↓ 30	CNC -1st Turning	CNC Lathe (Sharp)	Bin / Trolleys	N/A
↓ 40	CNC -2nd Turning	CNC Lathe (Sharp)	Bin / Trolleys	N/A
↓ 50	MPI Inspection	MPI M/c (Sharp)	Bin / Trolleys	NA
↓ 60	Plating	Out-Source (M/s. Krishna Industries)	Bin / Trolleys	N/A
↓ 70	Final Inspection	Manual (Sharp)	Bin / Trolleys	N/A
↓ 80	PDI	Manual (Sharp)	Bin / Trolleys	N/A
↓ 90 →	Packing & Forwarding	Manual & Transp. Vechil (Sharp)	Bin / transport Vech.	N/A

Inspection

Operation

Transport

Storage

PREPARED BY  
Date Nage

APPROVED BY :  
Date : [Signature]