

AAR CEE ENGINEERING WORKS

TRIMMING INSPECTION REPORT

Customer: E.T.L.

Part No.: 520AE01502

HEAT NO.:

Part Name: Core Plate

LML REGU.

Date: 17/02/2013

Part No.: 520AE01502

HEAT NO.:

Part Name: Core Plate

LML REGU.

Date: 17/02/2013

Op. NAME

S. No.

OP. NAME

S.No
PARAMETER (as per
Inspection std.)

Specification

Method of
Inspection

8:00AM

11:00PM

2:00PM

5:00PM

C1 C2 C3 C4

C1 C2 C3 C4

C1 C2 C3 C4

C1 C2 C3 C4

C1 C2 C3 C4

DIMENSIONAL

DIAMETER

DIAMETER

DIAMETER

INNER DIAMETER

CLAW WIDTH

FLATNESS

CLAW SHIFTING

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HEAT TREATMENT INSPECTION REPORT

DIMENSIONAL & VISUALLY	HEAT TREATMENT INSPECTION REPORT															
	C1	C2	C3	C4	C1	C2	C3	C4	C1	C2	C3	C4	C1	C2	C3	C4
TEMPERATURE	280°C															
DIAMETER	Ø119.0 ± 0.15															
DIAMETER	Ø112.0															
DIAMETER	Ø110 ± 0.15															
INNER DIAMETER	Ø91.0 ± 0.30															
CLAW WIDTH	15.8 ± 0.05															
FLATNESS	0.1 MAX															

DIMENSIONAL & VISUALLY	SHOT BLASTING INSPECTION REPORT															
	C1	C2	C3	C4	C1	C2	C3	C4	C1	C2	C3	C4	C1	C2	C3	C4
BLACKNESS AND BLACK SPOT	OK OK OK OK OK OK OK OK OK OK OK OK OK OK OK OK OK															
FLATNESS	0-10 0-09 0-08 0-09 0-10 0-09 0-09 0-10 0-09 0-08 0-10 0-09 0-10 0-09 0-10 0-08															

DIMENSIONAL & VISUALLY	INSPECTED BY: [Signature]															
	C1	C2	C3	C4	C1	C2	C3	C4	C1	C2	C3	C4	C1	C2	C3	C4
TEMPERATURE	270 ± 20°															
DIAMETER	Ø119.0 ± 0.15															
DIAMETER	Ø112.0															
DIAMETER	Ø110 ± 0.15															
INNER DIAMETER	Ø91.0 ± 0.30															
CLAW WIDTH	15.8 ± 0.05															
FLATNESS	0.1 MAX															

DIMENSIONAL & VISUALLY	APPROVED BY: [Signature]															
	C1	C2	C3	C4	C1	C2	C3	C4	C1	C2	C3	C4	C1	C2	C3	C4
TEMPERATURE	270 ± 20°															
DIAMETER	Ø119.0 ± 0.15															
DIAMETER	Ø112.0															
DIAMETER	Ø110 ± 0.15															
INNER DIAMETER	Ø91.0 ± 0.30															
CLAW WIDTH	15.8 ± 0.05															
FLATNESS	0.1 MAX															

DIMENSIONAL & VISUALLY	INSPECTED BY: [Signature]															
	C1	C2	C3	C4	C1	C2	C3	C4	C1	C2	C3	C4	C1	C2	C3	C4
TEMPERATURE	270 ± 20°															
DIAMETER	Ø119.0 ± 0.15															
DIAMETER	Ø112.0															
DIAMETER	Ø110 ± 0.15															
INNER DIAMETER	Ø91.0 ± 0.30															
CLAW WIDTH	15.8 ± 0.05															
FLATNESS	0.1 MAX															

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