



**IMPROVEMENT:-** To eliminate Bend Part, Material has to be fill up upto the marked line.

**Team Leader & Members:-**

Pankaj Gehlot

**DATE:-**

**18.07.2023**

Productivity



Quality

Cost



Delivery

Motivation

Safety

5's



System

**BEFORE**

**AFTER**

**PROBLEM DESCRIPTION**

**ACTION TAKEN**

Fully Loaded Bin

Material has to be fill up upto the marked line



**COST INVOLVED / DEMERIT**

**BENEFIT/SAVING/IMPROVEMENT DESCRIPTION**

- 1.) Additional capital investment
- 2.) Loss of flexibility
- 3.) Vulnerability to downtime
- 4.) Auxiliary equipment costs

- 1.) Facilitate the reduction in material damage
- 2.) Better utilization of time and equipment
- 3.) Aim at moving optimum number of pieces in one unit.
- 4.) improve material flow control.