

Part No.520FW01102	Current Opr: Restrike	Date:
Part Name: Clutch Box M&M	M/c No.	Shift:

SET-UP APPROVAL REPORT

Characteristics	Product / Process	Specifications	Spec Char. Class	Measurement Technique	Observations										Remarks
					1		2		3		4		5		
					Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	
Bend	Not allowed			Visual											
Outer plate fitment	Should qualify freely			Visual											
Dent & Damage	Not allowed			Visual											
Outer Diameter	104.25-104.35			DVC											

No.1- IN THE DATA RECORDING COLUMNS INDICATE INSPECTION DATA AS PER THE DEFINED FREQUENCY OF INSPECTION

No.2- IN THE DATA RECORDING COLUMNS INDICATE DATA OF RE-VERIFICATION, IN CASE OF ANY CORRECTION OF DISCREPANCIES & DIE / PUNCH CHANGE & LOT RE- INSPECTION

Quality Insp. Sing **Production Sup. sign:**

INPROCESS INPECTION REPORT

Characteristics	Product Specifications	Spec Char. Class	Measurement Technique	Observations										Remarks	
				10.00		12.00		14.30		16.30		18.30			
				1	2	1	2	1	2	1	2	1	2		
Bend	Not allowed			Visual											
Outer plate fitment	Should qualify freely			Visual											
Dent & Damage	Not allowed			Visual											
Outer Diameter	104.25-104.35			DVC											

LAST FIVE PIECE REPORT

Characteristics	Product Specifications	Spec Char. Class	Measurement Technique	Observations					Remarks	
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Bend	Not allowed			Visual						
Outer plate fitment	Should qualify freely			Visual						
Dent & Damage	Not allowed			Visual						
Outer Diameter	104.25-104.35			DVC						

Previous opr.: Induction Hardening **Next Opr:- Final Inspection**

Prepared By:- **Approved By:**

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Outer Diameter	104.25-104.35			DVC											
Outer Diameter	104.80 ~ 104.96		CC/I	DVC											
No.1-	IN THE DATA RECORDING COLUMNS INDICATE INSPECTION DATA AS PER THE DEFINED FREQUENCY OF INSPECTION														
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Outer Diameter	104.25-104.35		DVC						
Outer Diameter	104.80 ~ 104.96		CC/I	DVC					

Previous opr.: Induction Hardening	Next Opr:- Final Inspection
Prepared By:-	Approved By: