W	-	INSPECTION STANDARD Rev Date : 28.11.2017										
DEPARTN	MENT :	FINAL INSPECTION				INSPECTION STANDARD NO : KI			INS-FINAL INSPECTION			
CHECKED BY :		FINAL QUALI	APPROVED BY :			OVED BY :	QUALITY MANAGER , PRODUCTION MANAGER					
\$ 1871	DIMENS	SIONS	THE NAME OF			No.	De La Call					
SL NO.	CHARACTERISTICS		SPECIFICATION	INSPECTION INSTRUMENT/			Y OF INSPECTION /SAMPLING PLAN		CONTROL METHOD		REFRENCE/ REMARK	
1	HEAD DIAMETER		As per drawing	Vernier Caliper	n= 10 (PDI/FIR)/ Each Lot				Pre Dispatch Inspection Report , Fina Inspection Report		As per master sample	
2	HEAD THICKNESS		As per drawing	Vernier Caliper	n= 10 (PDI/FIR)/ Each Lot				Pre Dispatch I Inspection Re	As per master sample		
3	WASHER DIAMETER		As per drawing	Vernier Caliper	n= 10 (PDI/FIR)/ Each Lot				Pre Dispatch I Inspection Re	As per master sample		
4	WASHER THICKNESS		As per drawing	Micrometer	n= 1	O (PDI/FIF	R)/ Each Lot		Pre Dispatch Inspection Report , Final Inspection Report		As per master sample	
5	THREAD DIAMETER		As per drawing	Micrometer	n= 1	O (PDI/FIF	R)/ Each Lot	Pre Dispatch Inspection Re		nspection Report , Final port	As per master sample	
6	THREAD LENGTH		As per drawing	Vernier Caliper	n= 10 (PDI/FIR		R)/ Each Lot		Pre Dispatch I Inspection Re	nspection Report , Final port	As per master sample	
7	RECESS		As per drawing	Vernier Caliper	n= 10 (PDI/F		R)/ Each Lot	ich Lot		Pre Dispatch Inspection Report , Final Inspection Report		
8	ACROSS FLAT		As per drawing	Vernier Caliper	n= 10 (PDI/F		R)/ Each Lot	/ Each Lot		Pre Dispatch Inspection Report , Final Inspection Report		
9	ACROSS CORNER		As per drawing	Vernier Caliper	n= 10 (PDI)/ Each Lot		Pre Dispatch Inspection Report , Final Inspection Report		As per master sample	
10	RECESS DEEP		As per drawing	Vernier Caliper n= 10 ()		0 (PDI/FII	PDI/FIR)/ Each Lot		Pre Dispatch Inspection Report , Final Inspection Report		As per master sample	
	AEST	HETIC & OT	HERS		100		Control				P. 30	
11	APPEARANCE		Should be free from All Machining & Burrs.	Il Machining & Visual Inspection		n= 10 (PDI/FIR)/ Each Lot			Pre Dispatch Inspection Report , Final Inspection Report sample			
12	COLOUR / TEXTURE		As per drawing	As per drawing Visual Inspection		n= 10 (PDI/FIR)/ Each Lot			Pre Dispatch Inspection Report , Final Inspection Report sample		As per master sample	
13	MATERIAL & GRADE		As per drawing Visual Inspection		n= 10 (PDI/FIR)/ Each Lot				Pre Dispatch Inspection Report , Final As per m. Inspection Report sample			
Sr No		DATE		REVISION RECORD			N RECORD	REMAI		REMARK (If	any)	
1		28.11.2017		Initial Release				-				
Abbrevatio	ons :			ess parameter Approval Sheet			10:0			Piece Inspection Report		
		ISA	Job Setup Approval			Sign - Off	Frin	Last P	rece inspection	neport		
	Produc	tion		Quality			Enga (Technical)			Top Management		
int is						, ,						
	Pren	ared By Sukhijit				1	-1		Approved B	Mrs Kirandeep Gill	,	