



INSPECTION STANDARD

Rev Date : 28.11.2017

DEPARTMENT : FINAL INSPECTION

INSPECTION STANDARD NO :

KF-INS-FINAL INSPECTION

CHECKED BY : FINAL QUALITY INSPECTOR

APPROVED BY :

QUALITY MANAGER , PRODUCTION MANAGER

DIMENSIONS

SL. NO.	CHARACTERISTICS	SPECIFICATION	INSPECTION INSTRUMENT/	FREQUENCY OF INSPECTION /SAMPLING PLAN	CONTROL METHOD	REFERENCE/REMARK
1	HEAD DIAMETER	As per drawing	Vernier Caliper	n= 10 (PDI/FIR)/ Each Lot	Pre Dispatch Inspection Report , Final Inspection Report	As per master sample
2	HEAD THICKNESS	As per drawing	Vernier Caliper	n= 10 (PDI/FIR)/ Each Lot	Pre Dispatch Inspection Report , Final Inspection Report	As per master sample
3	WASHER DIAMETER	As per drawing	Vernier Caliper	n= 10 (PDI/FIR)/ Each Lot	Pre Dispatch Inspection Report , Final Inspection Report	As per master sample
4	WASHER THICKNESS	As per drawing	Micrometer	n= 10 (PDI/FIR)/ Each Lot	Pre Dispatch Inspection Report , Final Inspection Report	As per master sample
5	THREAD DIAMETER	As per drawing	Micrometer	n= 10 (PDI/FIR)/ Each Lot	Pre Dispatch Inspection Report , Final Inspection Report	As per master sample
6	THREAD LENGTH	As per drawing	Vernier Caliper	n= 10 (PDI/FIR)/ Each Lot	Pre Dispatch Inspection Report , Final Inspection Report	As per master sample
7	RECESS	As per drawing	Vernier Caliper	n= 10 (PDI/FIR)/ Each Lot	Pre Dispatch Inspection Report , Final Inspection Report	As per master sample
8	ACROSS FLAT	As per drawing	Vernier Caliper	n= 10 (PDI/FIR)/ Each Lot	Pre Dispatch Inspection Report , Final Inspection Report	As per master sample
9	ACROSS CORNER	As per drawing	Vernier Caliper	n= 10 (PDI/FIR)/ Each Lot	Pre Dispatch Inspection Report , Final Inspection Report	As per master sample
10	RECESS DEEP	As per drawing	Vernier Caliper	n= 10 (PDI/FIR)/ Each Lot	Pre Dispatch Inspection Report , Final Inspection Report	As per master sample

AESTHETIC & OTHERS

11	APPEARANCE	Should be free from All Machining & Burrs.	Visual Inspection	n= 10 (PDI/FIR)/ Each Lot	Pre Dispatch Inspection Report , Final Inspection Report	As per master sample
12	COLOUR / TEXTURE	As per drawing	Visual Inspection	n= 10 (PDI/FIR)/ Each Lot	Pre Dispatch Inspection Report , Final Inspection Report	As per master sample
13	MATERIAL & GRADE	As per drawing	Visual Inspection	n= 10 (PDI/FIR)/ Each Lot	Pre Dispatch Inspection Report , Final Inspection Report	As per master sample

Sr No	DATE	REVISION RECORD	REMARK (If any)
1	28.11.2017	Initial Release	

Abbreviations :	PPAS	Process parameter Approval Sheet	FPIR	First Piece Inspection Report
	JSA	Job Setup Approval	LPIR	Last Piece Inspection Report

Sign - Off

Production	Quality	Engg (Technical)	Top Management