



ANANT ENTERPRISES PLOT NO: 4/1 ,F-II BLOCK,MIDC
PIMPRI,PUNE-18

Document No : F/QA/IIR

Date :- 16/08/2023

Rev,No :- 01

Inward inspection report

CUSTOMER NAME : ENDURANCE SUSPENSION DIVISION

DATE :

PART NAME : OUTER TUBE RH /LH -P/C

Qty:

DRAWING NO / REV,NO: F2BF368070 / F2BF367070 -XB

Invoice no:

Sr no	Specification	Measuring instrument	Part detail	Observations					Remarks
				1	2	3	4	5	
DIMENSIONAL									
1	Cast outer diameter $\phi 48.5 \pm 0.5$	Digital Vernier	LH						
			RH						
2	Face height 335 + 1	Height gauge	LH						
			RH						
3	Cast outer diameter $\phi 40 \pm 0.5$	Digital Vernier	LH						
			RH						
4	Core shifting variation 0.8 mm MAX	Pistol caliper	LH						
			RH						
5	APPREANCE (VISUAL)								
Blow holes ,Shrinkage, Porosity, Dent marks, Damages,Bend, Burr,White and Black spots ,Crack ,Excess riser cutting not allowed.			LH & RH						
6	CHEMICAL PROPERTIES (Material AC2BF AS PER ES-MS106 STD)								
SUPPLIER TC									
7	PHYSICAL PROPERTIES								
SUPPLIER TC									

Checked By :

Approved By: