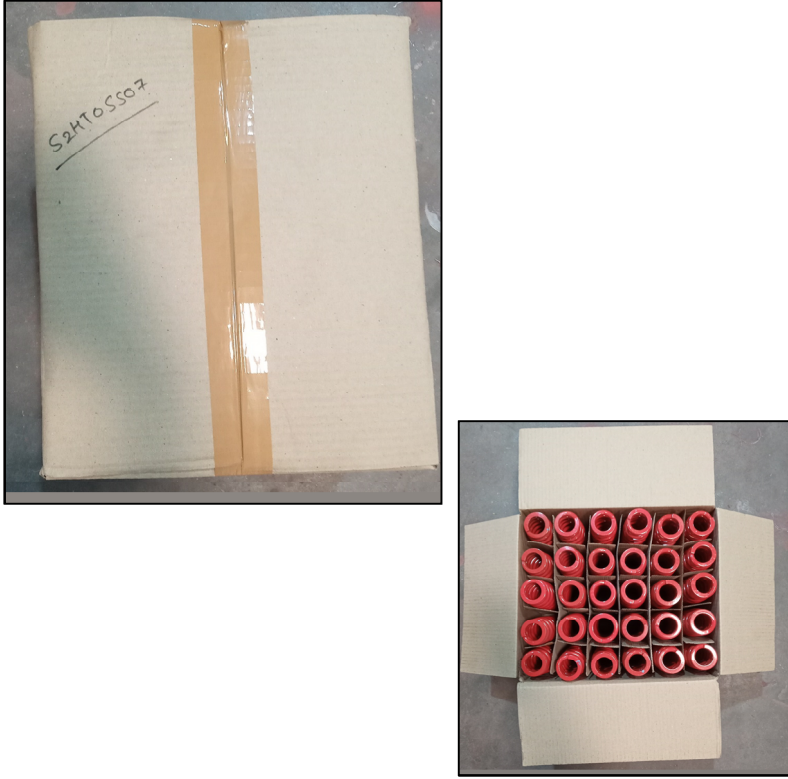



O.P.L (One Point Lesson)		
Basic Knowledge:	Improvement Case: ✓	Trouble Shooting Case:
OPL Theme: To avoid Mix problem	Lesson No: 172	Date: 03.08.2023
BEFORE	AFTER	
		
<p>Impact : Spring for rework was used to kept in corrugated box hence after rework empty box marked with S1HT05507 used for another spring which is coated in Red color</p>	<p>Corrective Action: Bin with Orange color used for keeping rework spring hence mistake of wrong part no written box would be avoided.</p>	