

	<u>PREVENTIVE MAINTENANCE CHECK SHEET/REPORT</u>						Month:-
	TPM Date:-						Die Name : KOLA Drum OT
Sr.no.	Parameter	W1	W2	W3	W4	W5	Remark
1	Ejection pin cleaning						
2	Air vent cleaning						
3	Pillor & bush condition						
4	Die surface cleaning						
5	Guide bush condition						
6	Core condition						
7	Core air vents						
8	No. pin punching						
9	Cavity Observation						
10	Ejection pin level match with die surface.						
11	Draft angle observation						
12	Ejector pin change every 3 month						
	Sign						
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Supervisor signature:-

Rev Date: 25.08.2023

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