Helical Springs (Use of T.K. Precious Private Limited) Part No:-		ROUTE CARD				HS 10 QF	O 04, ISSUE 01 N
		W/O No:-			Route Card No:-		
Part Name:-							
Operation	Date		Shift Operator Name		Op	erator Sign	Remar
Coiling			•				
Stress releiving 1							
Grinding				,			
Shotpeening							
Correction	-94						
100% ID/OD Inspection.							
Stress releiving 2				HT/			
Oiling/Plating/ Powder Coating				Th.			
Final Inspection							ė,
Packing							
					T		

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E = 9