

ADVENTECH AUTO INDUSTRY		INPROCESS SETTING APPROVAL & INSPECTION REPORT										Doc. No. :- P/CA/01	Rev. no. :-		
Part Name :- Housing Clutch		Part No. :- 520FW00602	Mod.No.-D					Shift :- <u>Ind</u>	DATE: <u>2-10-23</u>					90	01/04/2022
SR.NO.	PARAMETER	CHECKING METHOD	SETTING/First Five Piece Approval					Two Hour Inspection Record					REMARK		
			1	2	3	4	5	1	2	3	4	5			
1	Dia. 24	DVC						29.21	29.20	29.22	29.22	-			
2	Dia. 28 +0.025/+0.05	Plug Gauge						OK	OK	OK	OK	-			
3	Dimn. 57.5 ± 0.2	Height Gauge						57.99	57.93	57.94	57.91	-			
4	Dimn. 35	Height Gauge						35.06	35.10	35.08	35.09	-			
5	Chf. 0.1 X 45°	Visual						OK	OK	OK	OK	-			
6	Dai. 32.60 +0.043/+0.059	APG						OK	OK	OK	OK	-			
7	Dimn. 66	Height Gauge						66.07	65.98	66.03	66.01	-			
8	Dimn. 19.50 + 0.4	Height Gauge						19.58	19.59	19.60	19.59	-			
9	Dai. 6.0	DVC/Plug Gauge						OK	OK	OK	OK	-			
10	Dimn. 42.50	Height Gauge						42.65	42.48	42.51	42.53	-			
11	Dai. 100.50 + 0.2	Plug Gauge						OK	OK	OK	OK	-			
12	Width 1.6 + 0.2	DVC/Gauge						OK	OK	OK	OK	-			
13	Dai. 104.5 ± 0.15	DVC						104.52	104.55	104.51	104.54	-			
14	Dimn. 7.50 - 0.1	Height Gauge						7.46	7.44	7.45	7.42	-			
15	Dimn. 3.5 +0.2/+0.1	Height Gauge						3.70	3.66	3.67	3.67	-			
16	Dimn. 9 ± 0.15	Height Gauge						9.02	9.04	9.03	9.04	-			
17	Chf. 1 X 45°	Visual						OK	OK	OK	OK	-			

Prepared By: Geesh

Approved By: [Signature]