

 <b>ADVANTECH AUTO INDUSTRY</b>		<b>INPROCESS SETTING APPROVAL &amp; INSPECTION REPORT</b>										Doc. No. :- F-PRD -01 Rev. no. :- 01 Date :- 02/12/2023		
Part Name :- Secondary Lever Machined (Model-C101)		Part No. :- B2BP011230 Mod.No.--XA					Shift :-			DATE:				
SR.NO.	PARAMETER	CHECKING METHOD	SETTING/First Five Piece Approval					Two Hour Inspection Record					REMARK	
			1	2	3	4	5	1	2	3	4	5		
1	Dia. 8.0 +0.2	DEPG / Vernier												
2	Chamfer 0.5 x 45°	Visual												
3	Perpedcilarity 0.1	Height Gauge												
4	Dia. 6.2 ± 0.1	DEPG /Vernier												
5	Thickness 12.6 -0.1/-0.2	Snap Gauge												
6	Dimn. 28.5 ± 0.1	Vernier												
7	Dimn. 4 ±0.1	Snap Gauge												
8	Dimn. 3.9 ±0.1	Height Gauge												
9	CD. 21 ± 0.1	As per fixture												
10	Dimn. 8.9 ± 0.1	Relation Gauge												
11	Dimn. 4.4	Height Gauge												
12	Dimn. 7.2	Vernier												
13	No Dent damage	Visual												
<b>Note :- If any tool or offset change then verify all related dimension.</b>														
Inspected By :-										Approved By :-				