

INPROCESS SETTING APPROVAL & INSPECTION REPORT

Part Name :- Secondary Lever Machined (Model-C101) Part No. :- B2BP011230 Mod.No.--XA Shift :- DATE:

SR.NO.	PARAMETER	CHECKING METHOD	SETTING/First Five Piece Approval					Two Hour Inspection Record					REMARK
			1	2	3	4	5	1	2	3	4	5	
1	Dia. 8.0 +0.2	DEPG / Vernier											
2	Chamfer 0.5 x 45°	Visual											
3	Perpedcilarity 0.1	Height Gauge											
4	Dia. 6.2 ± 0.1	DEPG /Vernier											
5	Thickness 12.6 -0.1/-0.2	Snap Gauge											
6	Dimn. 28.5 ± 0.1	Vernier											
7	Dimn. 4 ±0.1	Snap Gauge											
8	Dimn. 3.9 ±0.1	Height Gauge											
9	CD. 21 ± 0.1	As per fixture											
10	Dimn. 8.9 ± 0.1	Relation Gauge											
11	Dimn. 4.4	Height Gauge											
12	Dimn. 7.2	Vernier											
13	No Dent damage	Visual											

Inspected By :-

Approved By :-