

TOOL PREVENTIVE MAINTENANCE CHECK SHEET

Part No : 520FR02502	No. Cavity :01	Tool Size : 30X240X370MM
Part Name : Damper 2502	Manufacturing Date :06.7.18	Shut Height : 220MM
Tool No. : TOLO1948	Customer : ETL	Stroke Length :150MM
Tool Name Damper 2502 Restrike Tool 1st 2nd	Tonnage Required : 55TON	PM Frequency :60,000 Nos.

Sr No	Part	Check Points	Specification		Method Of Inspection	Observations	Status	Remark
			Min	Max				
1	Punch	Height	1.05	1.18	DVC	1.12	—	OK
2	Die Plate	Depth	1.05	1.18	DVC	1.12	—	OK
3	Punch and die block radius	Radius	R1		Concracer	R1	—	OK
4	Pillar Bush	Sliding	Free Sliding		Feel	Free sliding	—	OK
		Damage	Damage Not Allowed		Visual	Bush was with new	—	OK
		Scoring mark	No Scoring mark		Visual	NO scoring	—	OK
5	Top Round plate	Parrlism	Damage Not Allowed		Visual	plate damage sharp	—	OK
6	Top & Bottom Plate	Damage	Damage Not Allowed		Visual	NO damage	—	OK

Checked By : <i>Satpute S.S.</i>	Verified by : B M Mundkar	APPROVED BY: Pankaj Pansare
Tool Engg : <i>Budga</i>	Maint. Manager : <i>[Signature]</i>	Plant Head
Date : 21-10-2023	Date : 21-10-2023	Date : 21-10-2023