

ENDURANCE TECHNOLOGIES LTD.
(DISC BRAKE DIVISION)
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**PRE DESPATCH
INSPECTION REPORT**

**MINDA CORPORATION LTD.
DCD - Chakan.**

PART NAME :- UPPER BRACKET (k9207 kawasaki)	Lot Size :-	Batch No :-
PART NO / REV. NO. / DATE :- F2PD018020 (K-9207)	SAMPLE SIZE:-	INVOICE NO :-
MATERIAL :- AC4CH		DESPATCH DATE :-
SUPPLIER CODE :- 100473		

SR. NO.	PARAMETER	SPECIFICATION	SPL. CH. SYMBOL	MEASURING INSTRUMENT	SAMPLING PLAN	OBSERVATION										REMARKS	ETPL OBSERVATION					
						1	2	3	4	5	6	7	8	9	10		MIN	MAX				
1	Main Bore Dia.	32.5 ± 0.15	K	DVC	S - 3																	
2	Dimn	170 ± 0.1	H	DVC	S - 3																	
3	Dimn	70 ± 0.1	H	DVC	S - 3																	
4	Dimn	55 ± 0.1	H	DVC	S - 3																	
5	Dimn	35 ± 0.1	H	DVC	S - 3																	
6	Dimn	36 ± 0.3	H	DVC	S - 3																	
7	Dimn	22 ± 0.2	H	DVC	S - 3																	
8	Dimn	34 ± 0.2	H	DVC	S - 3																	
9	Dimn	48 ± 0.2	H	DVC	S - 3																	
10	Dimn	57 ± 0.2	H	DVC	S - 3																	
11	THREAD	M8X1.25-6H	---	TPG	S - 3																	
12	Appearance	No Parting Line		Visual	S - 4																	
		No dent,Damage																				
		No Unfilled, Bend																				
		No Shrinkage,Blow																				
		Hole,excess filing on V location																				
		Profiles to be Clear on Bleeder & Banjo																				
9	Identification	Date,Month,Year & Shift Number		Visual	S - 4																	
10	Hardness	70 ~ 95 HBW		Hardness Tester	S - 3																	
11	Raw Material	AC4CH		Spectrometer																		

SUPPLIER REMARKS -											<u>ETPL REMARKS</u>							
PREPARED BY:											APPROVED BY:							
											VERIFIED BY:							
MCL/QA/F16											REV.00							
											DATE:01.09.2017							