

# Before & After

**Component** :- Fork Bolt

**Date of Implementation** : 23.01.2024

**Stage** : **Machining operation**

**BEFORE**

Pre Roll Specification  
 $\varnothing 25.15 \text{ mm} - \varnothing 25.18 \text{ mm}$

This dimension maintain  
at higher side .i.e  
 $\varnothing 25.17 \text{ mm}$  &  $\varnothing 25.18 \text{ mm}$

**Pre Roll dia maintain at higher side of specification.**

**AFTER**

Pre Roll Specification  $\varnothing 25.15 \text{ mm}$   
–  $\varnothing 25.18 \text{ mm}$

This dimension maintain at  
mean side .i.e  $\varnothing 25.15 \text{ mm}$  &  
 $\varnothing 25.16 \text{ mm}$

**Pre roll dia to be maintain at lower side.**