
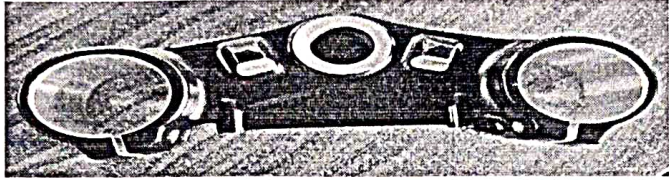





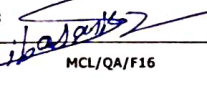


Pre Despatch Inspection Standard and Inspection Result Sheet				INV : 2316018996	Date - 19.12.23					 MINDA CORPORATION LTD			
Part Name				RC-200 UNDER BKT	Despatch Qty:80					Sample Size -05			
Part No.				JY151038 (02)									
													
SR NO	Class / ECN	PARAMETER	SPECIFICATION	Measuring Instrument	ACTUAL RESULTS-SUPPLIER					ACTUAL RESULTS CUSTOMER		Status	
					1	2	3	4	5	MIN.	MAX.		
1		VISUAL											
1.1		APPEARANCE	FREE FROM BURRS AND SHARP EDGES	VISUAL	OK	OK	OK	OK	OK				
1.2		APPEARANCE	SHADE VARIATION, SCRATCHES, DENT, DUST, NOT ALLOWED	VISUAL	OK	OK	OK	OK	OK				
1.3		SURFACE TREATMENT	Powder coating JN 240N Matt Black	VISUAL	OK	OK	OK	OK	OK				
2		DIMENSIONAL											
2.01		Diameter	54 +0.05/- 0.0	PPG	OK	OK	OK	OK	OK				
2.02		Diameter	30.05 ±0.02	Vernier Caliper	30.05	30.04	30.03	30.07	30.03				
2.03		Distance	13.50 ± 0.5	Digital Height Gauge	13.55	13.54	13.57	13.55	13.53				
2.04		Distance	25.5 ± 0.3	Digital Height Gauge	25.54	25.54	25.49	25.53	25.58				
2.05		Distance	6.5 ± 0.20	Digital Height Gauge	6.56	6.54	6.51	6.52	6.57				
2.06		TAPPING	M6 x 1	TPG	OK	OK	OK	OK	OK				
2.07		TAPPING DEPTH	12 MIN	TPG With DVC	OK	OK	OK	OK	OK				
2.08		Drill Depth	15 MIN	DVC	OK	OK	OK	OK	OK				
2.09		Distance	6.5 ± 0.10	Digital Height Gauge	6.53	6.52	6.53	6.55	6.55				
2.10		TAPPING DEPTH	10 MIN	TPG With DVC	OK	OK	OK	OK	OK				
2.11		Drill Depth	13 MIN	DVC	OK	OK	OK	OK	OK				
2.12		Distance	50 ± 0.50	DVC	50.03	50.09	50.13	50.05	50.05				
2.13		TAPPING	M8 x1.25	TPG	OK	OK	OK	OK	OK				
2.14		Diameter	14 ± 0.10	DVC	14.09	14.02	14.07	14.05	14.07				
2.15		Diameter	8.50 ± 0.10	DVC	8.56	8.55	8.53	8.55	8.59				
		TEST RESULT											
3A		HARDNESS	80 HBN min	HARDNESS TESTER	95	92	97	94	95				
4		SURFACE FINISH											
4A		Powder coating JN 240N Matt Black	MIN 50 MICRON	DFT METER	56	52	55	57	56				
5		CROSS CUT ADHESION TEST	No Peel OFF Allowed	VISUAL	OK	OK	OK	OK	OK				
6		PENCIL HARDNESS	NO SCRATCH MARK ALLOWED	VISUAL	OK	OK	OK	OK	OK				
Checked By : 				Verified By :									